

Electrofusion Products Brochure

EF Processor – Page 2-3

Equal Tee – Page 8

45° Elbow – Page 4

Branch Saddle – Page 9

90° Elbow – Page 5

Coupler – Page 6

Reducer – Page 7

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EF Processor Technical Data by Manufacturer

Parameter	120 Volt Version	240 Volt Version
Supply Voltage	97 VAC to 150 VAC	180 VAC to 264 VAC
Supply Frequency	47 Hz to 70 Hz	
Supply Waveform	Sine Wave or Square Wave	
Maximum Supply Current	30 Amps at 60 Amps Output (120 VAC)	25 Amps at 80 Amps Output (240 VAC)
Output Voltage	8 VAC to 48 VAC +/- 1.5%	
Output Current	4 AAC to 60 AAC +/- 1.5% (80 AAC @ 42 VAC output)	4 AAC to 80 AAC +/- 1.5%
Duty Cycle	60% (based on four 15 min. cycles, 9 min. ON and 6 min. OFF for 1 hour)	
Operating Temperature Range	0°F to 140°F	
Operating Modes	Barcode, Manual, Manual Barcode, Resistor ID	
Barcode Readability without Leads Attached	YES	
Output Cable Length	12 feet	
Input Cable Length	12 feet	
Fusion Information Storage	1000 Fusions	
Type A USB Port	USB A type connector for attaching a USB flash drive to download fusion data.	
Type B USB Port	USB B type connector for attaching the AutoCal® field calibration system.	
Languages	English/Spanish	
Fitting Adapters	90 degree non-rotating	
Environmental Protection	IP54 Splash-Proof	
Calibration Interval	3 Years	
Warranty	1 Year	
Scanning	Interchangeable Smart Scan/Smart Scan with GPS	
GPS	Optional	
Pipe Fitting Traceability	Code 128 A, B or C barcodes	
IEC Protection Class	Class 1 Grounded	
Calibration/Service	Field calibration capable	
Weight	48 pounds	57 pounds

Source: IPEX Friatec

Technical Data

ISO 12176-2 Class	P2 4 U S1 V AK D X
Input Voltage	230V ~/AC, (185V-300V)
Input Current	16A
Input Frequency	50Hz (40-70Hz)
Power Factor	cos p < 0.6 - 0.9 (Phase Angle Control)
Output Voltage	8-48V AC/~
Output Current	80A (max.: 110A)
Energy Adjustment	Temperature Compensation
Power Consumption	3600VA
Temperature Range	-10°C - 50°C
Protection Class	CE, IP54, Class 2
Weight incl. Cables	20kg
Main Supply Cable	5 m (Euro-Plug)
Welding Cable	5m
Welding Terminals	4.7mm /4.0mm
Display	4 x 20 Characters (alphanumeric), background lighting
Dimension	440mm x 380mm x 320mm

Source: Plasson

Technical specifications MSA 340 (115 V & 230 V)

Input voltage and frequency	115 V and 230 V (+/- 20%)
Frequency range	50-70 Hz
Suggested generator power requirements	6kVA—all fittings including up to 26" IPS/660mm couplings 3.5kVA coupling up to 8"/225mm, all reducers, and all saddles (service tapping tees, high volume tapping tees and branch)
Input Waveform	AC (sine, square or quasi-sine)
Fusion technique	Voltage controlled
Fusion voltage	8-48V~
Operating temperature	-10°F - 120°F
Internal temperature	-10°F - 180°F
Power cable length	12 ft
Fusion cables length	25 ft
Fusion data input mode	Bar code, Manual, CP mode
Capacity of internal memory	1000 fusions
USB port	Type A
Barcode reader port	Dedicated inputs, DIN 5 connector
Protection factor	IP 54
Dimensions	13.5" x 12.5" x 16.8"
Weight	52 lbs
Revision/calibration interval	2 years
Warranty	1 year
4.7mm to 3.0mm connector tip adapters	Part # 10001004 (optional)
4.7mm to 4.0mm connector tip adapters	Part # 10001005 (optional)
4.7mm Standard connector tip	Part # 10001727 (equipped)
4.7mm Connector tip with pago-pin	Part # 10001728 (equipped)
Standards	ISO 12176-2 ISO 12176-3 ISO 12176-4 EN 60335-1 (Safety) EN 61000-6-2 (EMC) EN 61000-6-4 and others (EMC)

Source: Georg Fischer Central Plastics

Pipe, Fittings and Fusion Equipment is available from stock locally!
Fusion Training Available Locally - Easily Learned, Retained and Duplicated

Please Contact for Additional Technical Information or Tailored Presentation

NORTHERN CALIFORNIA
 511 Tunnel Avenue
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 PFDistributors.com

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P&F
Distributors

HDPE PIPE IS OUR BUSINESS

 **PLASTICS
PIPE
INSTITUTE®**

Universal Electrofusion Processor for Gas, Municipal, Energy and Industrial Applications

Fusion Made Easy

Sophisticated electrofusion technology in a refined box that is quick, simple, reliable and intuitive to operate

Automated Fusion

Processor's recognition system automatically detects EF fittings and fused with a fully monitored welding process

Safety in Mind

Automatic thermal switch, internal fuse protection and emergency stop button designed to protect operator

Robust Design

Processor is self contained in a hard shell case with high quality components to prevent electrical damage in rugged environments – Available IP52 rating for dust and moisture resistance

Do it Once – Do it Right – Forget About it!

Properly made EF fusion joints create a durable, restrained and smooth ID connection that eliminate Leaks, Roots, Infiltration and Joint Separation

Tracking and Traceability

Multi operational mode with the ability to decipher and scan ASTM barcode and fusion data for a customized traceability work flow with built in GPS

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4039-C Well Tech Way
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Source: Integrity Fusion

Electrofusion (EF) 45° Elbow

Fusion Simplified

Electrical current through copper wires from an EF Processor creates heat and melts the PE pipe OD to the ID of the EF fitting

Leak Free

Fusion of EF products to PE pipe create a homogenous bond, restrained connection and a leak free piping system

Tracking and Traceability

EF Fitting are marked for tracking and traceability via a scannable bar code

Extreme Temperature Range

Allowable operational temperature range between -25°F to 140°F with compensation for expansion and contraction

Available Sizing Chart

Pressure Rating – Water @ 73F	200 psi	125 psi
Standard Dimensional Ratio (SDR)	11	17
Electrofusion IPS Sizing	4"-8"	4"-8"

Natural Gas – 100 psi (DR 11) @ 73°F Pressure Rating

Please Contact for Additional Technical Information or Tailored Presentation



Source: Integrity Fusion

Electrofusion (EF) 90° Elbow

Fusion Simplified

Electrical current through copper wires from an EF Processor creates heat and melts the PE pipe OD to the ID of the EF fitting

Leak Free

Fusion of EF products to PE pipe create a homogenous bond, restrained connection and a leak free piping system

Tracking and Traceability

EF Fitting are marked for tracking and traceability via a scannable bar code

Extreme Temperature Range

Allowable operational temperature range between -25°F to 140°F with compensation for expansion and contraction

Available Sizing Chart

Pressure Rating – Water @ 73F	200 psi	125 psi
Standard Dimensional Ratio (SDR)	11	17
Electrofusion IPS Sizing	4"-8"	4"-8"

Natural Gas – 100 psi (DR 11) @ 73°F Pressure Rating

Please Contact for Additional Technical Information or Tailored Presentation



Source: Integrity Fusion

Electrofusion (EF) Coupler

Fusion Simplified

Electrical current through copper wires from an EF Processor creates heat and melts the PE pipe OD to the ID of the EF fitting

Leak Free

Fusion of EF products to PE pipe create a homogenous bond, restrained connection and a leak free piping system

Tracking and Traceability

EF Fitting are marked for tracking and traceability via a scannable bar code

Extreme Temperature Range

Allowable operational temperature range between -25°F to 140°F with compensation for expansion and contraction

Available Sizing Chart

Pressure Rating – Water @ 73F	335 psi	200 psi	125 psi
Standard Dimensional Ratio (SDR)	7	11	17
Electrofusion IPS Sizing	2"-24"	1"-48"	22"-54"

Natural Gas – 100 psi (DR 11) @ 73°F Pressure Rating

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Source: Integrity Fusion

Electrofusion (EF) Reducer

Fusion Simplified

Electrical current through copper wires from an EF Processor creates heat and melts the PE pipe OD to the ID of the EF fitting

Leak Free

Fusion of EF products to PE pipe create a homogenous bond, restrained connection and a leak free piping system

Tracking and Traceability

EF Fitting are marked for tracking and traceability via a scannable bar code

Extreme Temperature Range

Allowable operational temperature range between -25°F to 140°F with compensation for expansion and contraction

Available Sizing Chart

Pressure Rating – Water @ 73F	200 psi	125 psi
Standard Dimensional Ratio (SDR)	11	17
Electrofusion IPS Sizing	1"-4" x 3/4"-3"	1"-4" x 3/4"-3"

Natural Gas – 100 psi (DR 11) @ 73°F Pressure Rating

Please Contact for Additional Technical Information or Tailored Presentation



Source: Integrity Fusion

Electrofusion (EF) Equal Tee

Fusion Simplified

Electrical current through copper wires from an EF Processor creates heat and melts the PE pipe OD to the ID of the EF fitting

Leak Free

Fusion of EF products to PE pipe create a homogenous bond, restrained connection and a leak free piping system

Tracking and Traceability

EF Fitting are marked for tracking and traceability via a scannable bar code

Extreme Temperature Range

Allowable operational temperature range between -25°F to 140°F with compensation for expansion and contraction

Available Sizing Chart

Pressure Rating – Water @ 73F	200 psi	125 psi
Standard Dimensional Ratio (SDR)	11	17
Electrofusion IPS Sizing	3/4"-8"	3/4"-8"

Natural Gas – 100 psi (DR 11) @ 73°F Pressure Rating

Please Contact for Additional Technical Information or Tailored Presentation



Source: Integrity Fusion

Electrofusion (EF) Branch Saddle

Fusion Simplified

Electrical current through copper wires from an EF Processor creates heat and melts the PE pipe OD to the ID of the EF fitting

Leak Free

Fusion of EF products to PE pipe create a homogenous bond, restrained connection and a leak free piping system

Tracking and Traceability

EF Fitting are marked for tracking and traceability via a scannable bar code

Extreme Temperature Range

Allowable operational temperature range between -25°F to 140°F with compensation for expansion and contraction

Available Sizing Chart

Pressure Rating – Water @ 73F	200 psi	125 psi
Standard Dimensional Ratio (SDR)	11	17
Electrofusion IPS Sizing	2"-6" (Outlet) x 3"-10" (Base)	2"-6" (Outlet) x 3"-10" (Base)

Natural Gas – 100 psi (DR 11) @ 73°F Pressure Rating

Please Contact for Additional Technical Information or Tailored Presentation